



BLEND PANEL SANDING

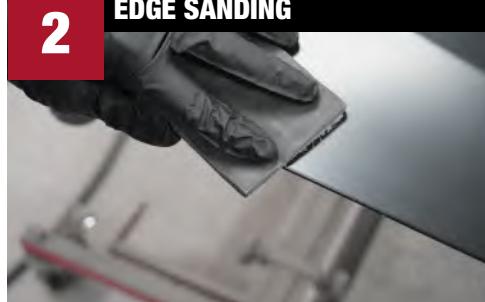
STANDARD OPERATING PROCEDURE

1 PREP



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

2 EDGE SANDING



Sand edges and other hard to reach areas with 800-1000-grit sandpaper attached to a soft pad or a Gray Scuff Pad.

3 COLOR BLEND SANDING



Sand color blend area with 800-grit sandpaper on a DA sander with a soft interface pad attached.

4 ADJACENT PANEL SANDING



Sand all other adjacent panels with 1000-grit sandpaper on a DA sander with a soft interface pad attached.

5 RE-CLEAN



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

PRODUCT LIST



PREP

Part	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



ABRASIVES

Part	Product	Size
SA6800	6" Grip Multi-hole 800-grit	6" DA
SA61000	6" Grip Multi-hole 1000-grit	6" DA
SA4948	Gray Scuff Pad	4.5" x 9"

SEM Products

Rock Hill, SC 29730
Tech Support: 1-800-831-1122
Customer Care: 1-866-327-7829
semproducts.com



CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.